

CASELABS



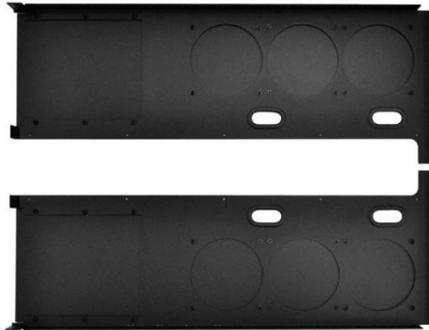
STH10 Assembly Guide

Step one:

- Locate the Chassis Divider and Upper/Lower Chassis Mid-plates.



Chassis Divider



Upper and Lower Chassis Mid-plates

- Using the 1/4" countersink screws assemble the parts as shown.



1/4 " countersink screw



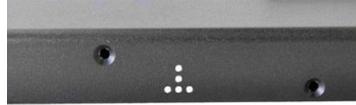
Standard Chassis



Reverse Chassis

Step two:

- Locate the rear chassis



Notice the "T" marking the top

- Attach the rear chassis as show with the countersink screws. The "T" or top of the rear chassis will be on the left of the image for a STANDARD chassis and on right of the image for a REVERSE chassis.



Standard Chassis



Reverse Chassis

Step three:

- Locate the Top and Bottom Chassis



Top Chassis



Bottom Chassis



Notice the "F" that represents the front of each part.

- Assemble as shown with the countersink screws. The “F” or front of the Top and Bottom Chassis should be at the bottom of the image away from the Rear Chassis.



Standard Chassis

Reverse Chassis

Step four:

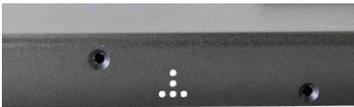
- Locate the Front Chassis and remove the Front Cover.



Front Chassis with Front Cover

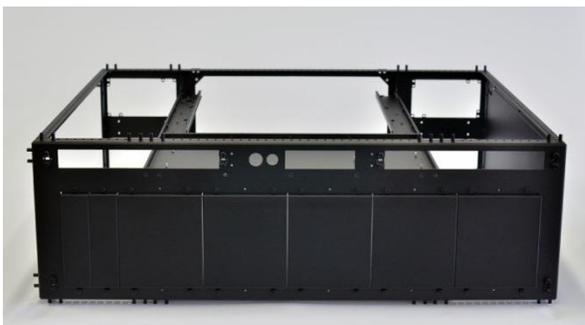


Front Chassis with cover removed



Again notice the “T” representing the top.

- Assemble as shown with the countersink screws.



Standard Chassis



Reverse Chassis

Step five:

- Attach the switch as show with the four hex-head screws provided with the switch. There is a solid switch plate cover if no I/O device is to be used.



Step six:

- Attach the cages as shown using the 12 flange nuts and provided nut-driver. (Note the “F” on each cage. The “F” should be orientated toward the front of the case.)

***** DO NOT OVERTIGHTEN *****



HDD Cage



I/O Cage



SSD Cage



Nut-driver and nuts



Step seven:

- Locate the motherboard tray guides on the center divider, and slightly loosen all the screws.



Top

Bottom

- Insert the MB tray into the divider
- Tighten the bottom guide screws first
- The top guide is adjustable. Gently push the guide down with the MB tray in place and tighten the screws.
- Install the black handle on the back of the PCI back plate

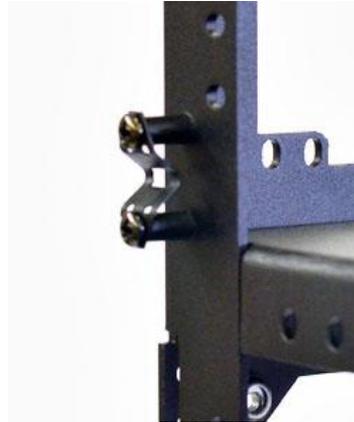


- Attach the PCI back plate to the rear chassis via the 4 spring loaded screws and leave only slightly loose.
- With the 4 hex-head screws that were taped to the PCI back plate attach the MB tray.



Step eight:

- Install the clips on all of the stand-offs located on both sides and top of the chassis (24 in total are to be used).

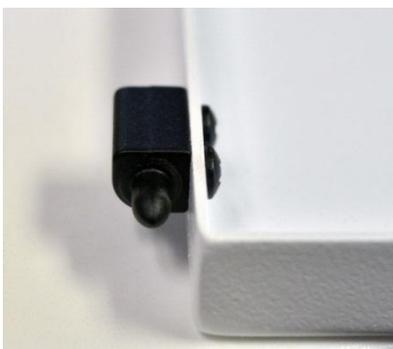


Step nine:

- Install the door hinges.
- The Hinges are marked for right and left in reference to looking at the front of the case
- The “L” shaped hinges are to be attached to the rear chassis



- The male part of the hinge is attached to the door.



(This image is of the right male hinge attached to the bottom of the right door.)

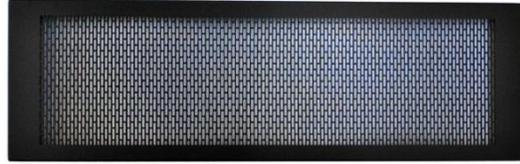
- Install the doors on the chassis

Step ten:

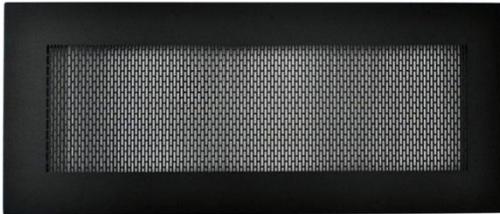
- Install upper/lower side covers and top cover



Upper side covers



Lower side cover



Top cover



End.